

ALERT SERVICE BULLETIN

Exchange of turbocharger/exhaust clamps on ROTAX® Engine Type 915 i (Series) and 916 i (Series)

ATA System: 78-10-00 Exhaust system

MANDATORY

1) Planning information

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods in accordance with prevailing legal regulations.

BRP-Rotax GmbH & Co KG cannot accept any responsibility for the quality of work performed in accomplishing the requirements of this publication.

1.1) Applicability

All versions of ROTAX® engine types:

These engines have been originally delivered from the factory with the affected clamp(s) part no. 651873.

Engine type	Serial number
915 iS A	from S/N 10002068 up to S/N 10002077 inclusive from S/N 10002174 up to S/N 10002179 inclusive from S/N 10002282 up to S/N 10002291 inclusive / S/N 10002582
916 iS A	from S/N 10001685 up to S/N 10001700 inclusive from S/N 10001728 up to S/N 10001738 inclusive from S/N 10001769 up to S/N 10001787 inclusive from S/N 10001814 up to S/N 10001822 inclusive from S/N 10001824 up to S/N 10001825 inclusive / S/N 10001827 S/N 10001828/ from S/N 10001916 up to S/N 10001929 inclusive / from S/N 10001931 up to S/N 10001949 inclusive / S/N 10001987 from S/N 10002570 up to S/N 10002573 inclusive

NOTE: On engines with S/N higher than those listed above, clamp exchange has already been completed during serial production.

General

NOTICE

Please also contact the aircraft manufacturer for possible further aircraft related information and requirements related to further accessory parts.

For complete instructions and compliance to this Alert Service Bulletin refer to Alert Service Bulletin

- ASB-915 i-013 / ASB-016 i-003 latest edition section 1.2 onward.

NOTE: Section 1.6) Approval: Is not required for engines of the type iS (Series).

Section 3) Accomplishment: In addition: persons with adequate type-specific training.

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Symbols used For meaning of the symbols used in this document, see chapter >Safety< of the latest Operators Manual (OM) for the respective engine type.

Translation into other languages might be performed in the course of language localization but does not lie within ROTAX' scope of responsibility.

In any case the original text in English language and the metric units are authoritative.