

This SB revises SB-912-064UL/SB-914-045UL Initial issue dated 10 October 2013

## **SERVICE BULLETIN**

# Periodic checking of the crankshaft journal (power take off side) for ROTAX<sub>®</sub> Engine Type 912 and 914 (Series)

ATA System: 72-20-00 Engine block

# **MANDATORY**

#### Symbols used:

Please, pay attention to the following symbols throughout this document emphasizing particular information.

#### **General** note



Identifies an instruction which, if not followed, may cause serious injury or even fatal injury.



Identifies an instruction which, if not followed, may cause minor or moderate injury.



Denotes an instruction which if not followed, may severely damage the engine or could lead to suspension of warranty.

### **ENVIRONMENT NOTE**

Environment note gives you tips and behaviors to environmental protection.

NOTE: Information useful for better handling.

A revision bar outside of the page margin indicates a change to text or graphic

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods and prevailing government regulations.

BRP-Powertrain GmbH & Co KG. cannot be responsible for the quality of work performed in accomplishing the requirements of this publication.

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# **SERVICE BULLETIN**

## 1) Planning information

## 1.1) Applicability

All versions of the engine type:

Engine type	Serial number
912 UL	from S/N 6,770.159 up to S/N 6,770.596 inclusive
912 ULS	S/N 6,777.436/ from S/N 6,777.492 up to S/N 6,777.508 inclusive/ S/N 6,777.514/ from S/N 6,777.526 up to S/N 6,777.873 inclusive/ from S/N 6,777.875 up to S/N 6,779.581 inclusive/ from S/N 6,779.616 up to S/N 6,779.623 inclusive/ S/N 6,779.679/ S/N 6,779.705/ S/N 6,779.738
914 UL	from S/N 6,774.138 up to S/N 6,774.160 inclusive/ from S/N 6,774.165 up to S/N 6,774.172 inclusive/ from S/N 6,774.176 up to S/N 6,774.268 inclusive/ from S/N 6,774.270 up to S/N 6,774.915 inclusive/ S/N 6,774.924/ S/N 6,774.959

NOTE:

Crankshafts with the following serial number (S/N) that were installed or delivered as spare parts in the above-mentioned engines and short blocks (from S/N 9999627 up to S/N 9999678 inclusive) are also affected, if removed: S/N 40232 up to S/N 44338 inclusive

For complete instructions and compliance to this Service Bulletin refer to Service Bulletin SB-912-064/SB-914-045, latest edition section 1.2 onward.

NOTE:

Section 1.6) Approval: Is not required for engines of the type UL (Series). Section 3) Accomplishment: In addition: persons with adequate type-specific training.