

SERVICE BULLETIN

Exchange of stator assy. of ROTAX_® Engine Type 912 i (Series)

ATA System: 24-20-00 Internal generator

MANDATORY

1) Planning information

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods and prevailing legal regulations.

BRP-Powertrain GmbH & Co KG. cannot accept any responsibility for the quality of work performed in accomplishing the requirements of this publication.

1.1) Applicability

All versions of the engine type*:

Engine type	Serial number
912 iS /	from S/N 4 417 001 up to S/N 4 417 400 inclusive
912 iS Sport	from S/N 7 703 001 up to S/N 7 703 399 inclusive/ S/N 7 703 401/
	S/N 7 703 403 / S/N 7 703 406 /
	from S/N 7 703 421 up to S/N 7 703 424 inclusive/
	from S/N 7 703 445 up to S/N 7 703 460 inclusive/ SN 7 703 481
	/ S/N 7 703 514 /
	from S/N 7 703 543 up to S/N 7 703 547 inclusive

All stator assemblies with part no. 685060, 685061 which have been delivered as a spare part are also affected.

*The type designation refer to the delivery condition of the engine.

For complete instructions and compliance to this Service Bulletin refer to Service Bulletin-SB-912i-006, latest edition section 1.2 onward.

NOTE: Section 1.6) Approval: Is not required for engines of the type iS (Series).

Section 3) Accomplishment: In addition: persons with adequate type-spe-

cific training.

Symbols used

For meaning of the symbols used in here, see chapter >Safety< of the latest Operators Manual for the respective engine type.