

# SERVICE BULLETIN

## Checking of the axial clearance of wastegate shaft on turbocharger for ROTAX® Engine Type 915 i (Series)

ATA System: 78-10-00 Exhaust system

**MANDATORY**

### 1) Planning information

To obtain satisfactory results, procedures specified in this publication must be accomplished with accepted methods in accordance with prevailing legal regulations.

BRP-Rotax GmbH & Co KG cannot accept any responsibility for the quality of work performed in accomplishing the requirements of this publication.

#### 1.1) Applicability

All versions of ROTAX® engines types 915 i Series are affected, if at least one of the following criteria applies:

**Criterion A)** Engine serial number:

Engine type	Serial number
915 iS A	from S/N 9132043 up to S/N 9132085 inclusive from S/N 9132087 up to S/N 9132168 inclusive

**Criterion B)** Turbocharger part no. 893106:

Turbocharger	Serial number
Part no. 893106	from S/N 202-01-171020-00001 up to S/N 202-01-171020-00008 inclusive from S/N 202-01-171020-00013 up to S/N 202-01-171020-00016 inclusive from S/N 202-01-171020-00018 up to S/N 202-01-171020-00019 inclusive from S/N 202-01-171020-00022 up to S/N 202-01-171020-00028 inclusive from S/N 202-01-171114-00001 up to S/N 202-01-171114-00006 inclusive from S/N 202-01-171114-00010 up to S/N 202-01-171114-00011 inclusive from S/N 202-01-171114-00013 up to S/N 202-01-171114-00014 inclusive from S/N 202-01-171114-00016 up to S/N 202-01-171114-00018 inclusive S/N 202-01-171114-00020 / 202-01-171114-00023 / 202-01-171114-00025 from S/N 202-01-171116-00001 up to S/N 202-01-171116-00008 inclusive from S/N 202-01-171116-00010 up to S/N 202-01-171116-00017 inclusive from S/N 202-01-171116-00019 up to S/N 202-01-171116-00023 inclusive from S/N 202-01-171116-00025 up to S/N 202-01-171116-00032 inclusive from S/N 202-01-171116-00034 up to S/N 202-01-171116-00046 inclusive from S/N 202-01-171128-00001 up to S/N 202-01-171128-00012 inclusive S/N 202-01-171128-00015 from S/N 202-01-171130-00001 up to S/N 202-01-171130-00009 inclusive from S/N 202-01-171130-00012 up to S/N 202-01-171130-00015 inclusive from S/N 202-01-171201-00001 up to S/N 202-01-171201-00016 inclusive

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Turbocharger	Serial number
Part no. 893106	from S/N 202-01-171208-00001 up to S/N 202-01-171208-00007 inclusive from S/N 202-01-171208-00009 up to S/N 202-01-171208-00012 inclusive S/N 202-01-171214-00020 / 202-01-171214-00024 / 202-01-171214-00025

**Criterion C) Spare parts:**

Further all engines are affected, which have been equipped with turbocharger with part no. 893106 and with serial numbers listed within Criterion B) above during engine repair, maintenance or general overhaul or any other exchange action.

For complete instructions and compliance to this Service Bulletin refer to Service Bulletin SB-915 i A-001 / SB-915 i B-001, latest edition section 1.2 onward.

NOTE: Section 1.6) Approval: Is not required for engines of the type iS (Series).  
Section 3) Accomplishment: In addition: persons with adequate type-specific training.

**Symbols used** For meaning of the symbols used in this document, see chapter >Safety< of the latest Operators Manual for the respective engine type.